



Solvent Cement Selection Guide

	Body	Product Name	Color	Max Nominal Pipe Size		One Step Cement	Recommended Applications							Oatey Product Number				
				Schedule 40	Schedule 80		Potable Water	Drain, Waste & Vent	Sewer	Hot Water (180°F)	Industrial	Max Service Temp	Recommended Application Temperature	4oz	8oz	16oz	32oz	1 gal.
 PVC	Regular	Regular Advanced	Clear	4"	2"		✓	✓	✓			140°F	40° to 110°F	31925	31926	31927	31928	31929
		Regular Clear	Clear	4"	2"		✓	✓	✓			140°F	40° to 110°F	31012	31013	31014	31015	31016
		Regular Clear Industrial	Clear	4"	2"		✓	✓	✓		✓	140°F	40° to 110°F	-	-	31024	31025	-
	Medium	Medium Clear	Clear	6"	6"		✓	✓	✓		✓	140°F	40° to 110°F	31017	31018	31019	31020	31021
		Medium Gray	Gray	6"	6"		✓	✓	✓		✓	140°F	40° to 110°F	30883	30884	30885	30886	30887
		Hot Weather Plus™	Clear	6"	6"		✓	✓	✓			140°F	40° to 110°F	-	31936	31937	31938	-
		All-Weather	Clear	6"	6"		✓	✓	✓			140°F	40° to 110°F	-	-	31132	31133	31135
		Flexible	Green	6"	6"							140°F	40° to 110°F	30875	-	-	30879	-
	Heavy Duty	Heavy Duty Clear	Clear	12" 18" (non-pressure)	12"		✓	✓	✓		✓	140°F	40° to 110°F	30850	30863	30876	31008	31011
		Heavy Duty Gray	Gray	12" 18" (non-pressure)	12"		✓	✓	✓		✓	140°F	40° to 110°F	31093	31094	31095	31105	31118
		Heavy Duty Medium Set	Gray	12" 18" (non-pressure)	12"		✓	✓	✓		✓	140°F	40° to 110°F	-	-	32262	32263	32264
	Extra HD	Extra HD Gray	Gray	30"	30"		✓	✓	✓		✓	140°F	40° to 110°F	-	-	-	30343	30344
	Hot Cements	Rain-R-Shine®	Blue	6"	6"	✓	✓	✓	✓			140°F	40° to 110°F	30890	30891	30893	30894	30895
		Hot Blue	Blue	6"	6"	✓	✓	✓	✓	✓		140°F	40° to 110°F	3466s	3466s	3446s	3436s	3424
		Blue Lava	Blue	6"	6"	✓	✓	✓	✓			140°F	40° to 110°F	32160	32161	32162	32163	32164
		Heavy Duty Fast Set	Gray	18"	18"	✓	✓	✓	✓		✓	140°F	40° to 110°F	-	-	31121	31122	31123
 CPVC	Medium	FlowGuard Gold®	Gold	2" CTS	-	✓	✓	✓	✓	✓	✓	180°F	0° to 110°F	31910	31911	31912	31913	31914
		FlowGuard Gold UVI	Gold	2" CTS	-	✓	✓	✓	✓	✓	✓	180°F	0° to 110°F	-	31917	31918	31919	-
		Medium Orange	Orange	6"	6"		✓	✓	✓	✓		180°F	40° to 110°F	31128	31129	31130	31131	31127
	Heavy Duty	Heavy Duty Gray	Gray	12"	12"		✓	✓	✓	✓	✓	180°F	40° to 110°F	-	-	31036	31037	-
		Heavy Duty Orange	Orange	12"	12"		✓	✓	✓	✓	✓	180°F	40° to 110°F	-	-	31082	31083	31084
		Heavy Duty Industrial	Gray	12"	12"		✓	✓	✓	✓	✓	180°F	40° to 110°F	-	-	30328	30329	30330
		Heavy Duty Industrial	Orange	12"	12"		✓	✓	✓	✓	✓	180°F	40° to 110°F	-	-	30331	30332	-
	Hot Cement	Orange Lava	Orange	4"	4"	✓	✓	✓	✓	✓	✓	180°F	40° to 110°F	-	32166	32167	32168	-
 ABS	Medium	Medium	Black	8"	-			✓	✓			140°F	40° to 110°F	30999	30889	30892	30902	30915
		Extra Special	Black	8"	-			✓	✓			140°F	40° to 110°F	30916	30917	30918	30919	30920
		Milky clear	Milky Clear	8"	-			✓	✓			140°F	40° to 110°F	-	-	30922	30923	30924
 Specialty	Medium	All-Purpose	Milky Clear	6"	6"			✓	✓	✓		180°F	40° to 110°F	30818	30821	30834	30847	30848
	Medium	Transition (ABS to PVC)	Green	6"	-			✓	✓			140°F	40° to 110°F	30900	-	30925	30926	-
	Primer	NSF Primer	Purple	all	all		✓	✓	✓	✓		180°F	-15° to 110°F	30755	30756	30757	30758	30759
			Clear	all	all		✓	✓	✓	✓		180°F	-15° to 110°F	30750	30751	30752	30753	30754
	Primer	Industrial Primer	Purple	all	all		✓	✓	✓	✓	✓	180°F	-15° to 110°F	-	-	30770	30771	30772
			Clear	all	all		✓	✓	✓	✓	✓	180°F	-15° to 110°F	-	-	30773	30774	30775
	Cleaner	Cleaner	Clear	all	all		✓	✓	✓	✓		180°F	-15° to 110°F	30779	30782	30795	30805	30766
	Primer Cleaner	Primer Cleaner	Purple	all	all		✓	✓	✓	✓		180°F	-15° to 110°F	30780	30783	30796	30806	30768
	 Primers & Cleaners	NSF Primer	Purple	all	all		✓	✓	✓	✓		180°F	-15° to 110°F	30755	30756	30757	30758	30759
			Clear	all	all		✓	✓	✓	✓		180°F	-15° to 110°F	30750	30751	30752	30753	30754

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